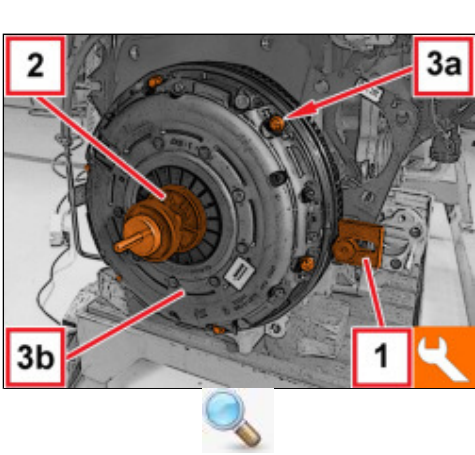




Removing ([Refitting](#))

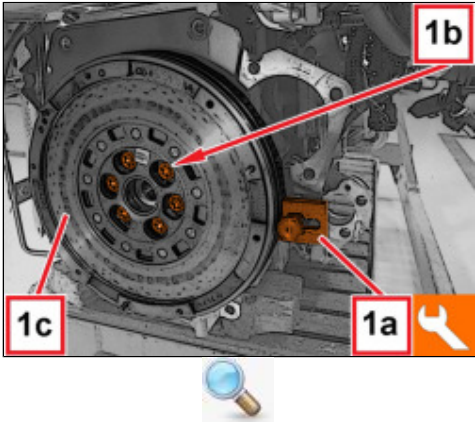
1. Fit the flywheel locking tool.

Tool	Description	Function	Validity
1860846000	Anticoppia	Fermavolano	1.6 JTDM

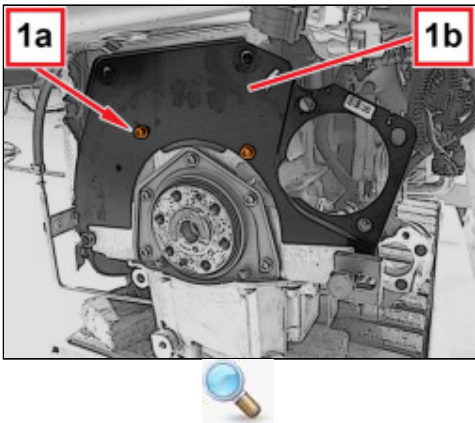
2. Fit the clutch centering tool.

3. Undo the screws (3a) diagonally and remove the clutch mechanism complete with plate (3b).

1. Using the flywheel lock (1a), fitted previously, undo the bolts (1b) and remove the flywheel (1c).



Tool	Description	Function	Validity
1860846000	Anticoppia	Fermavolano	1.6 JTDM

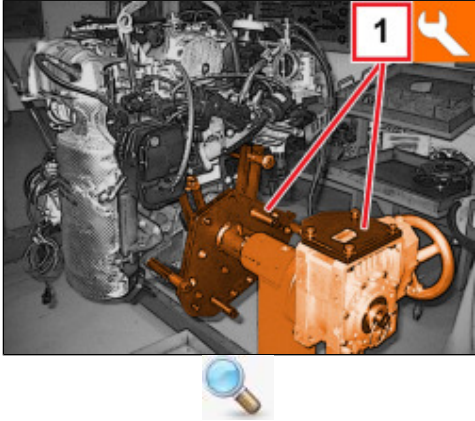


1. Undo the bolts (1a) and remove the flywheel guard (1b).

- Remove the flywheel locking tool.

Tool	Description	Function	Validity
1860846000	Anticoppia	Fermavolano	1.6 JTDM

1. Fit the support on the engine block and, using a suitable hydraulic lift, place the engine on the overhaul stand.



Tool	Description	Function	Validity
1871000000	Staffa	Posizionamento motore su cavalletto di revisione	1.6 JTDM

Refitting ([Removing](#))

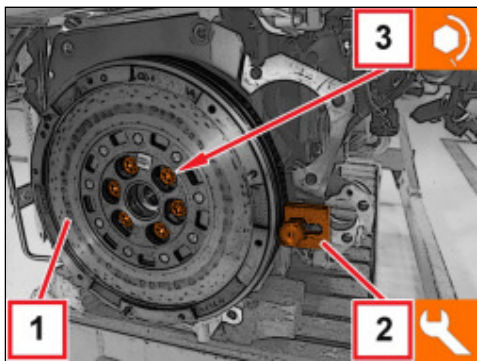
- Support the engine using the support tools and a suitable hydraulic lift.

- Undo the bolts securing the engine block to the overhaul stand mount.

- Place the engine on a suitable board.

- Place the rear flywheel guard in its housing and tighten the bolts.

1. Place the flywheel in position and partly tighten the bolts.



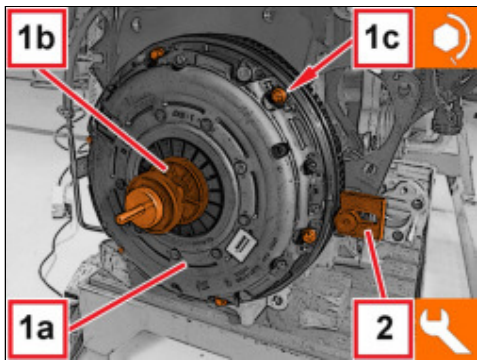
2. Fit the flywheel locking tool.

Tool	Description	Function	Validity
1860846000	Anticoppia	Fermavolano	1.6 JTDM

3. Tighten the new bolts securing the flywheel to the recommended torque.

Component	Fastening	Ø	Value (daNm)	Validity
Engine flywheel	Screw (to be replaced)	M12	14.4 ÷ 17.6	1.6 JTDM

1. Place the clutch mechanism (1a) complete with plate in position using the clutch centering tool (1b) and tighten the new bolts (1c) diagonally to the recommended torque.



2. Remove the flywheel lock.

Tool	Description	Function	Validity
1860846000	Anticoppia	Fermavolano	1.6 JTDM